

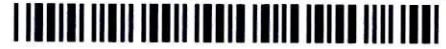


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Black Gloss

D407-797-311
Job Sheet 177993



Part No: D407-797-311

Job Qty: 1 ea

Part Name: 206L Series / 407 Quick Release Heli-Access-Step™ High Gear - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/24/18

Job Tracking No:

Due Date: 7/10/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 9 IPP REV:A 11.08.16 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/10/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		7/10/18	0.00	0.00	Packaging1-4		
120	QC	1 pcs		7/10/18	0.00	0.00	QC4		
125	DC	1 pcs		7/10/18	0.00	0.00	DC		
130	Packaging	1 pcs		7/10/18	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		7/10/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D407-797-311 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D407-797-311

F9083

DAC
21
8-89

JUL 10 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4417-011	Q.R. Step Assembly (206L/407)	1 Ea (1 ea)	90-Start up Operation	5081259

Black Gloss

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4417-011	1	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Small Fab ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Other ☐ Engineering ☐ Quality ☐ Other ☐			
Description Work _____		MRB (QSI042) Approval _____			
		Completed By _____			
		Lead hand / Supervisor Approval Verification _____			
		QC / QA Coordinator Approval _____			

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 CANADA
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 www.dartaerospace.com

Date: 07/10/18

Container No: S090396
 Part: D407-797-311
 Job No: 177993
 Serial No/Batch: S090396
 Revision:
 Inspector:
 Exp Date:
 Instructions:

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER : _____			

Pressure/Forced
 Bending
 Centre Not Concentric
 Cracks
 Crimp/Kink/Ripple/Wave
 Cuffs
 Crushing
 Heat Treat
 Wave/Twist in Tube
 Marks/Chatter

Set-up
 BOM/Route
 Broken/Damage/Defect
 Inspection Incomplete/Unqualified
 Contamination
 Countersink
 Cut Too Short
 Instructions Incomplete/Unclear
 Drill Holes

Grain
 Weld
 Wrong Stock Pulled
 Out of Sequence
 Off-set
 Mislabeled
 Fit/Function
 Misaligned/off center

Positioned Wrong
 Outside Dimensions
 Over/Under tolerance
 Part Incorrect
 Part Lost/Missing
 Part Moved
 Drawing
 Finish
 Misread
 Turning Sequence